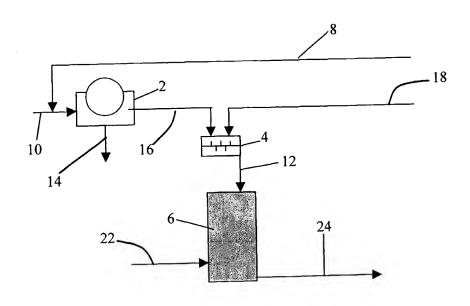
3





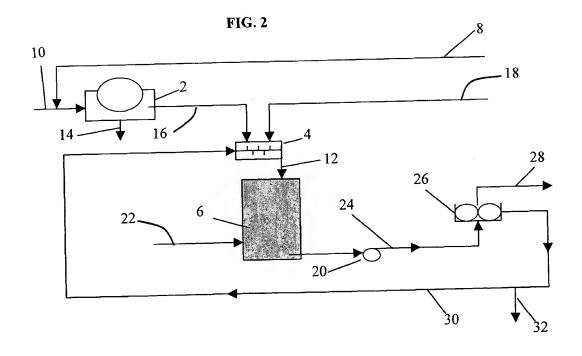
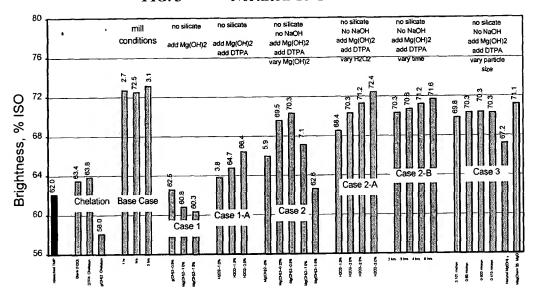
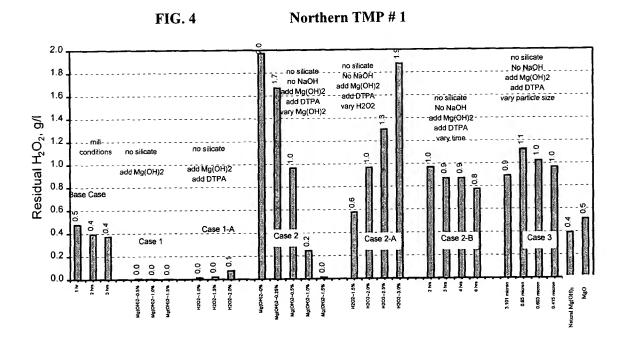
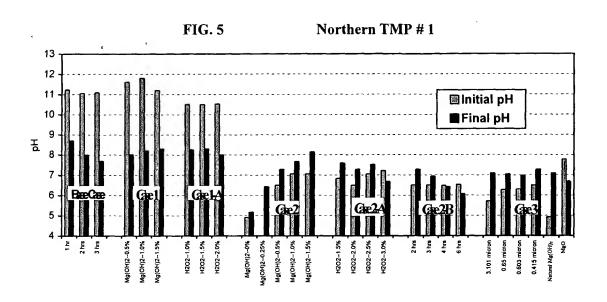


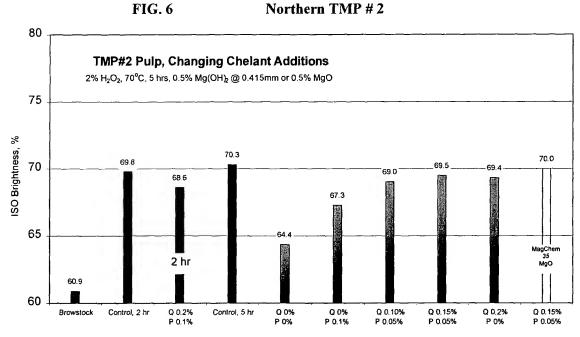


FIG. 3 Northern TMP # 1

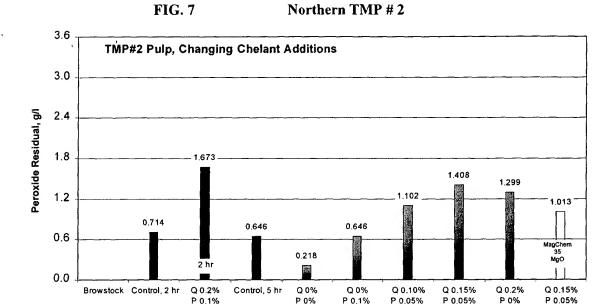






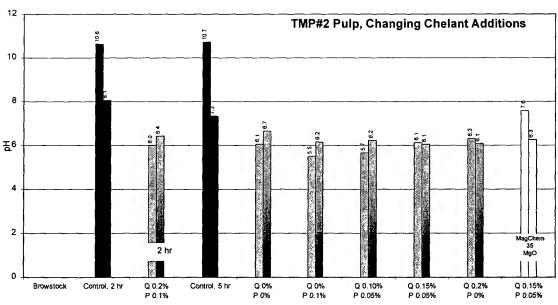


Chelant in Q - Chelation stage, P- peroxide stage

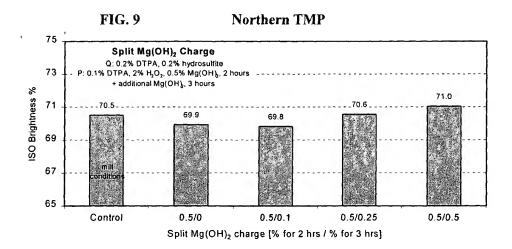


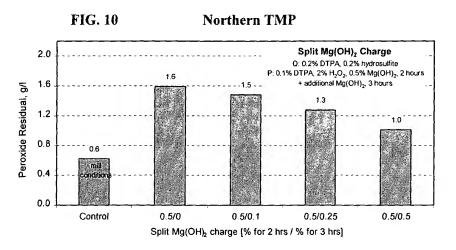
Chelant in Q - Chelation stage, P- peroxide stage

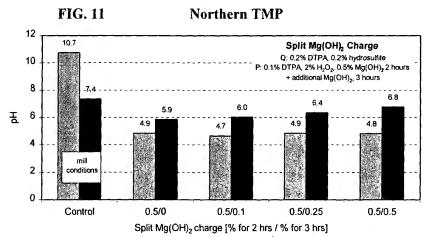




Chelant in Q - Chelation stage, P- peroxide stage







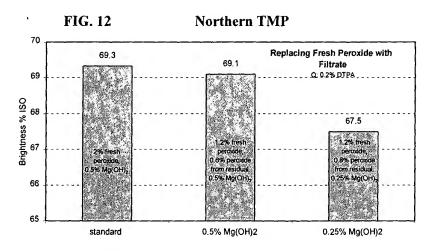


FIG. 13 Northern TMP

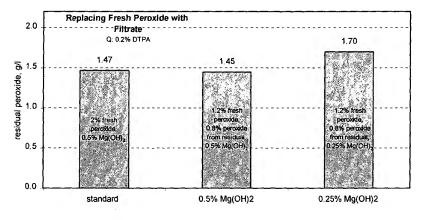
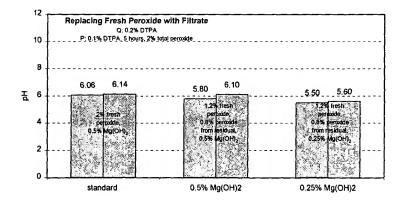
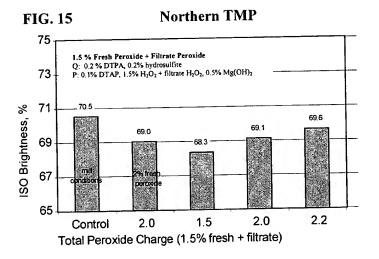
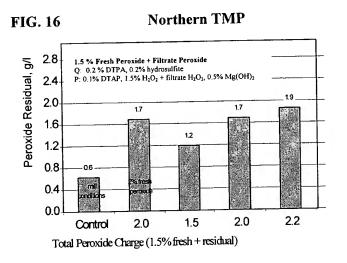
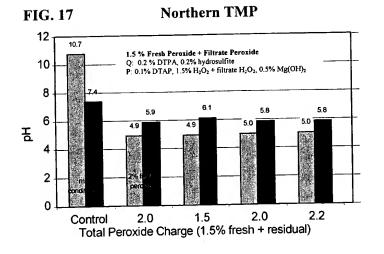


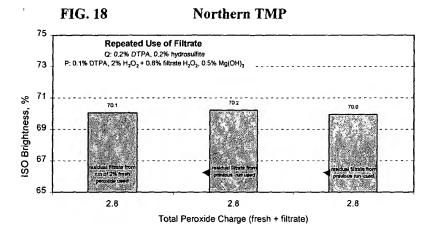
FIG. 14 Northern TMP

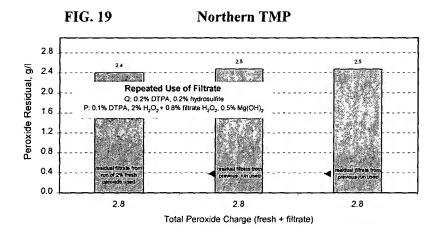


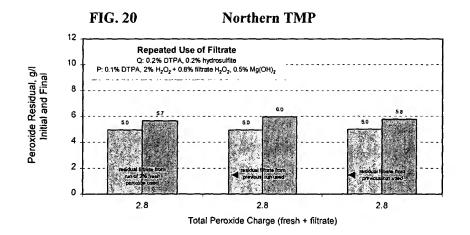


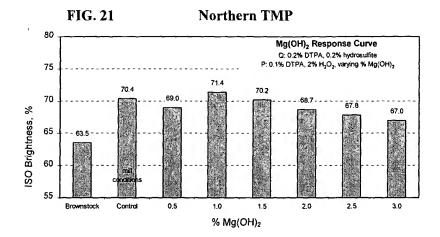


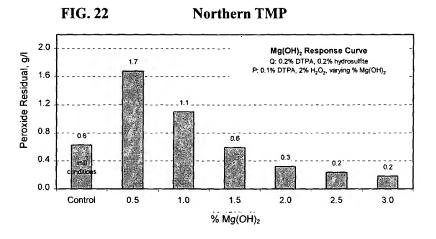


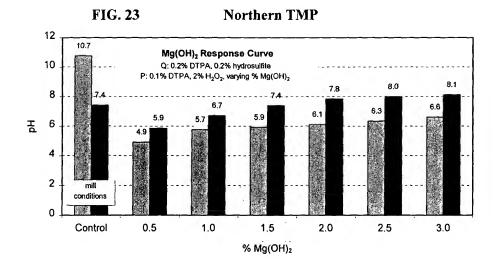












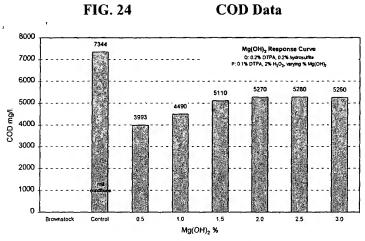
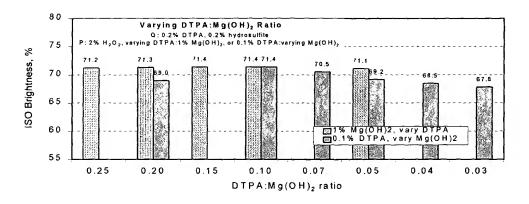
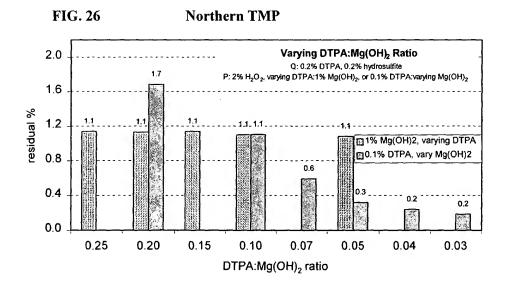


FIG. 25 Northern TMP







Northern TMP

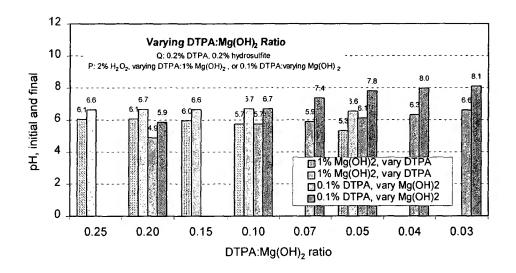


FIG. 28

Northern TMP

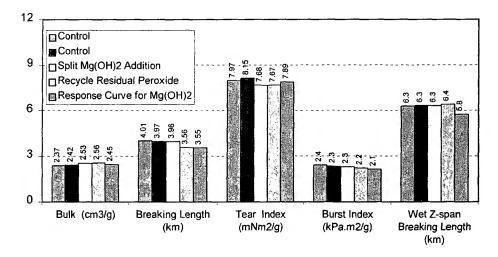


FIG. 29

Northern Groundwood

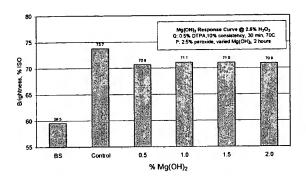


FIG. 30

Northern Groundwood

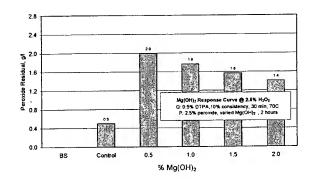
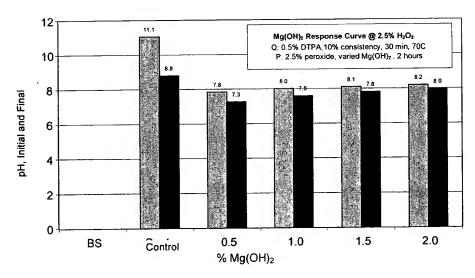
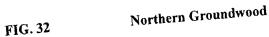
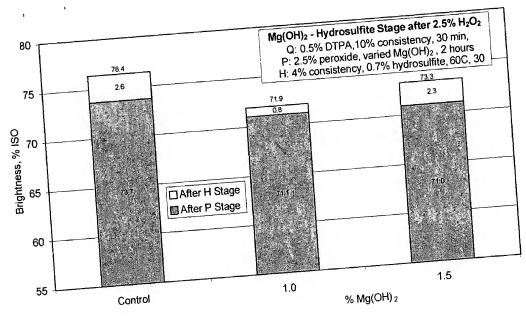
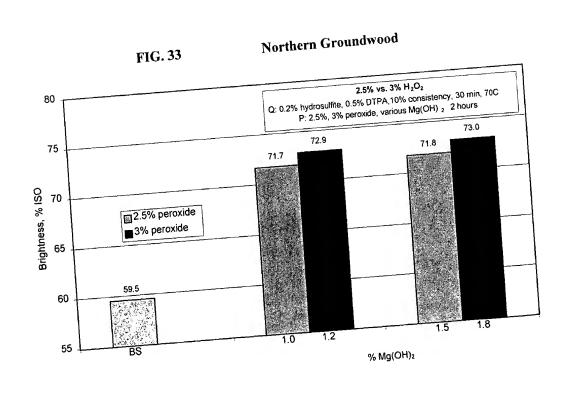


FIG. 31









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FIG. 34

Northern Groundwood

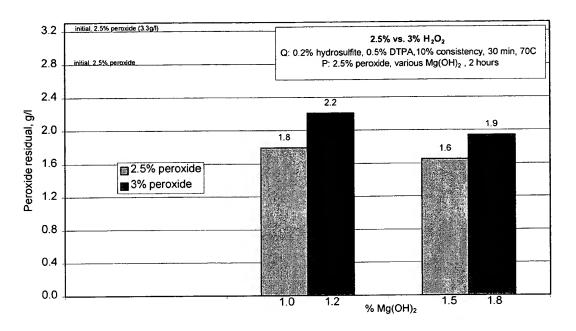


FIG. 35

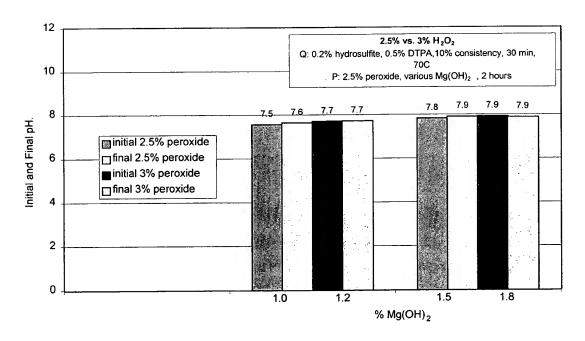
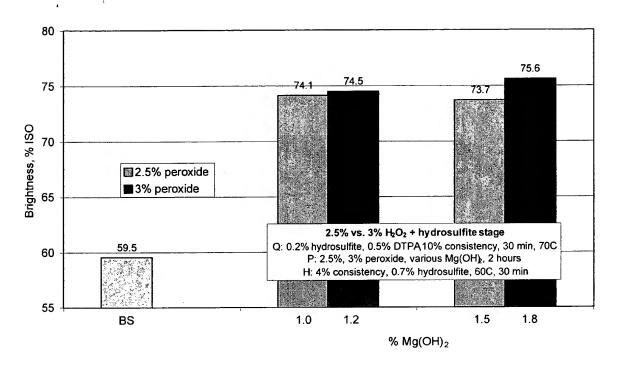




FIG. 36



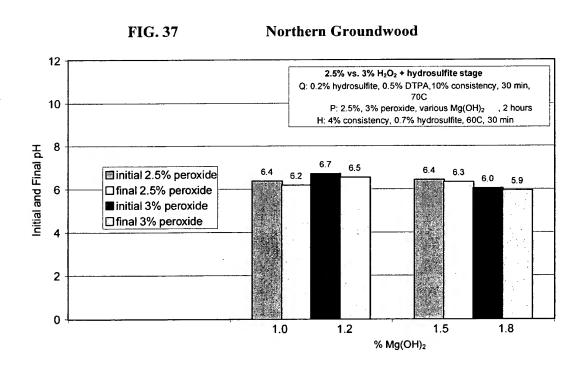




FIG. 38

Northern Groundwood

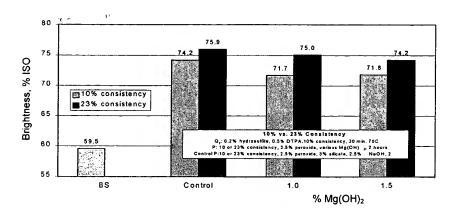


FIG. 39

Northern Groundwood

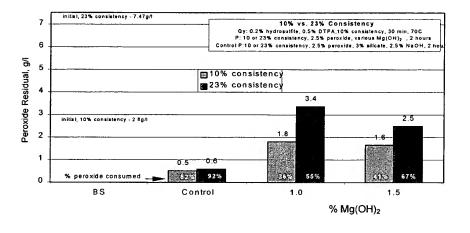
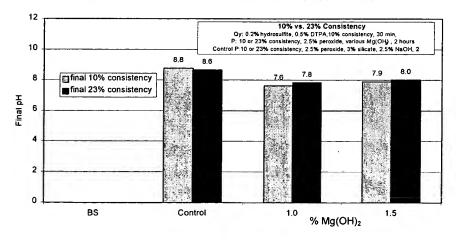


FIG. 40



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